



**Project FLEXISOC**

**High throughput approach to optimize Ni-based catalyst  
for dry reforming of methane:  
impact of Nickel-support interaction**

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**Wednesday, in Saint-Gilles, 24<sup>th</sup> May 2023**

**I. Introduction**

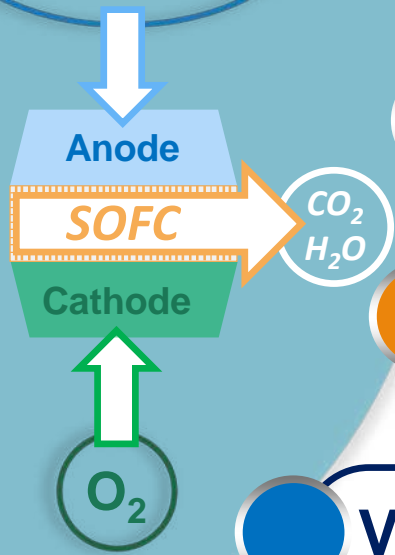
**II. Synthesis of catalysts**

**III. High throughput approach of catalysts**

**IV. Characterizations: XRF & H<sub>2</sub>-TPR**

**V. Conclusion & perspectives**

Hydrogen, **Biogas**,  
Syngas, Biomass ...  
*(flexibility of energy)*



**I. Introduction**

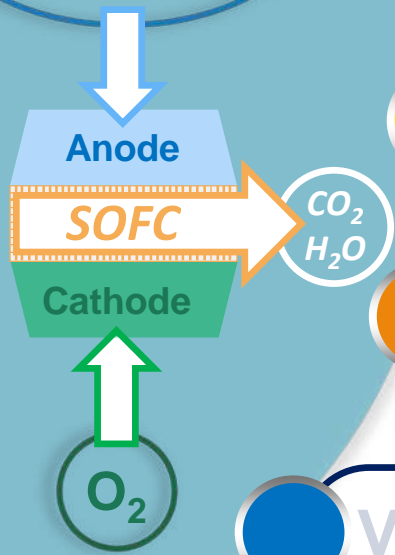
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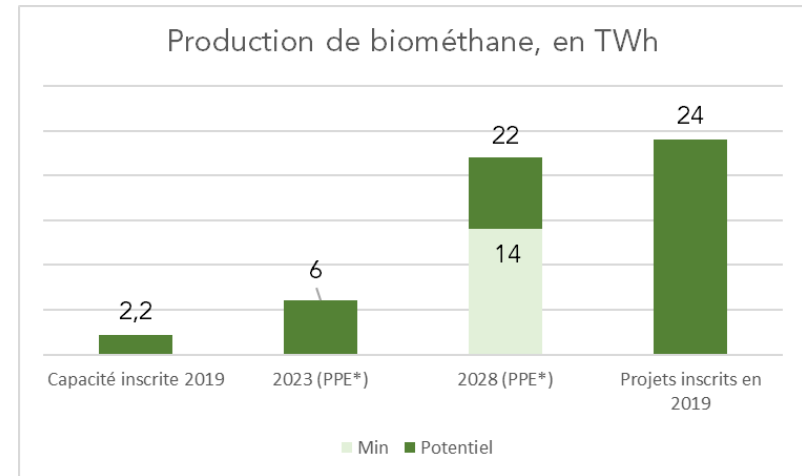
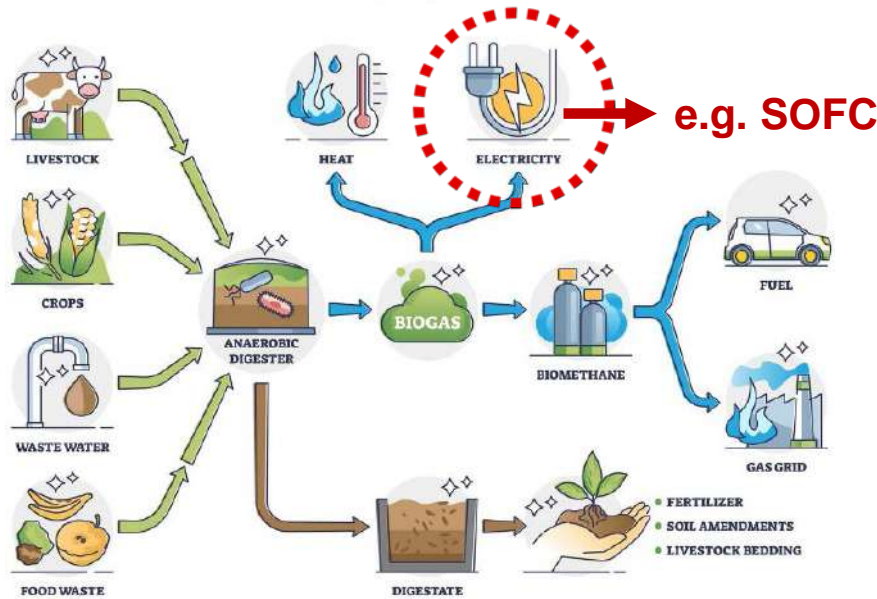
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## 1.1. Biogas as a flexible energy source for SOFC



### Biogas: Future plan & Situation in France [2]: (Biomethane as Main component of Biogas)

- Production above government forecasts
- With more and more competitive price



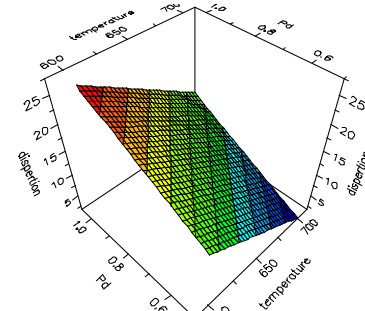
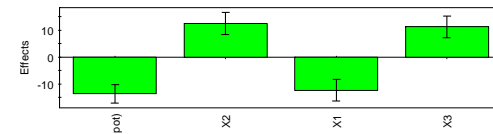
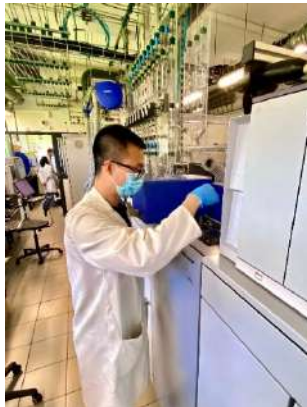
**PPE (Programmations pluriannuelles de l'énergie)**  
Evolution of the purchase price – biogaz

### Biogas production grows and prices fall :

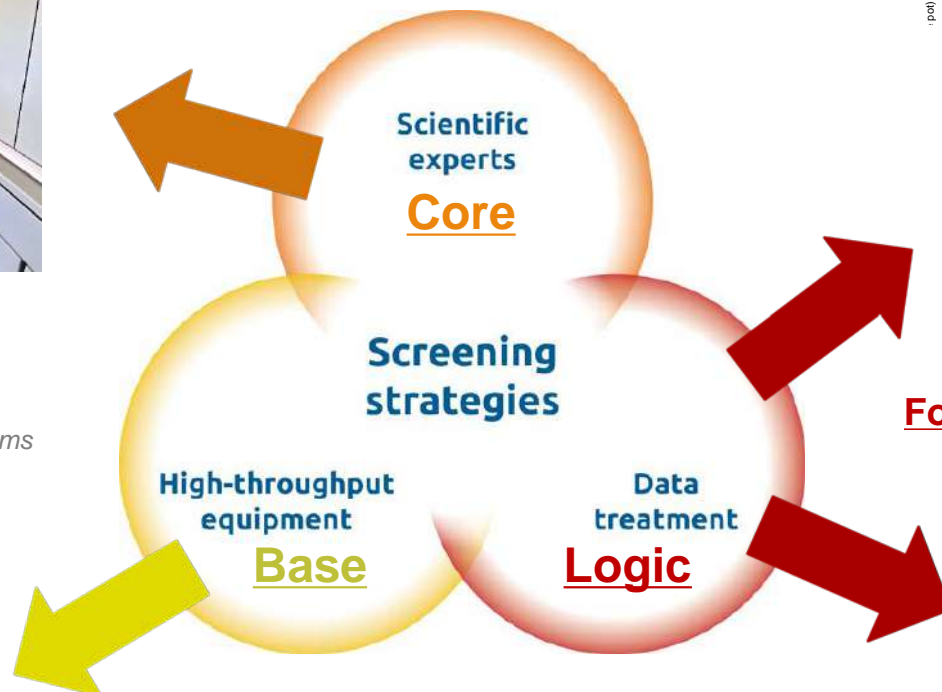
- The Multiannual **Energy** Program defines objectives that the sector will exceed from 2023. Projections for the sector aim to reach **12 TWh in 2023** and **30 TWh in 2030**.
- The production **price** should **fall by 40% by 2028** due to the industrialization of the sector and processes.

# I. Introduction

## 1.2. High throughput technology



**Catalyst design**  
**Formulation des materials**



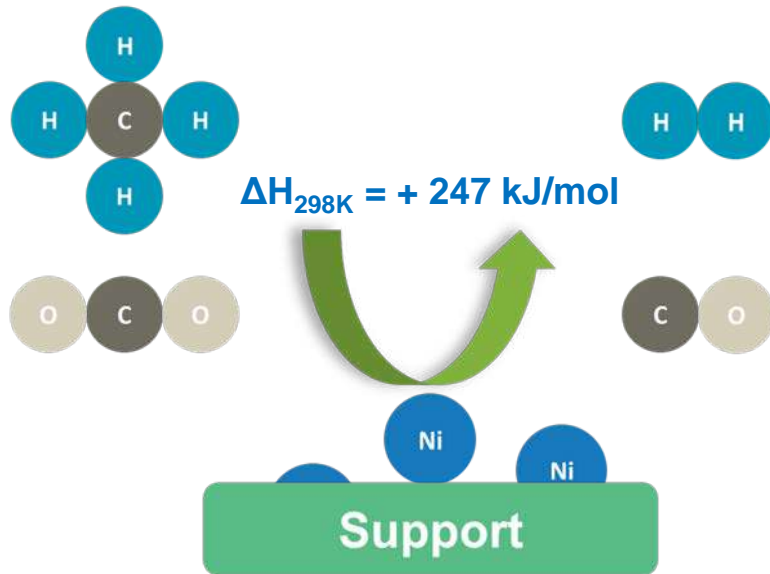
Flowrence 1220 – Avantium Systems



**Control & monitoring**

REALCAT platform was funded by the French National Research Agency (ANR-11-EQPX-0037) within the frame of the 'Future Investments' program (PIA). The Nord-Pas-de-Calais Region and the FEDER are acknowledged for their financial contribution to the equipment of the platform.

## 1.3. Dry reforming of methane by supported Ni-catalyst



### Dry reforming of methane



- Hydrogen production
- Strong endothermic reaction (energy storage)
- Conversion of two greenhouse gases

### Challenges for long-life SOFC anode materials: Ni-catalysts

- Avoid coke deposit
- Avoid sulfur poisoning

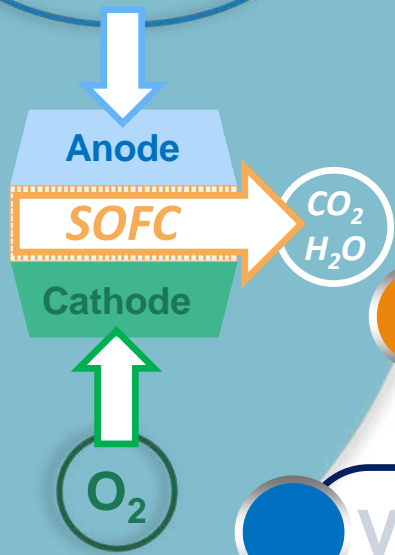
$$\text{CH}_4 \text{ Conversion } (\%) = \frac{\text{CH}_{4,\text{in}} - \text{CH}_{4,\text{out}}}{\text{CH}_{4,\text{in}}} \times 100\%$$

$$\text{CO}_2 \text{ Conversion } (\%) = \frac{\text{CO}_{2,\text{in}} - \text{CO}_{2,\text{out}}}{\text{CO}_{2,\text{in}}} \times 100\%$$

$$\text{Yield of H}_2 (\%) = \frac{\text{H}_{2,\text{out}}}{2\text{CH}_{4,\text{in}}} \times 100\%$$

- I. Introduction
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Hydrogen, Biogas,  
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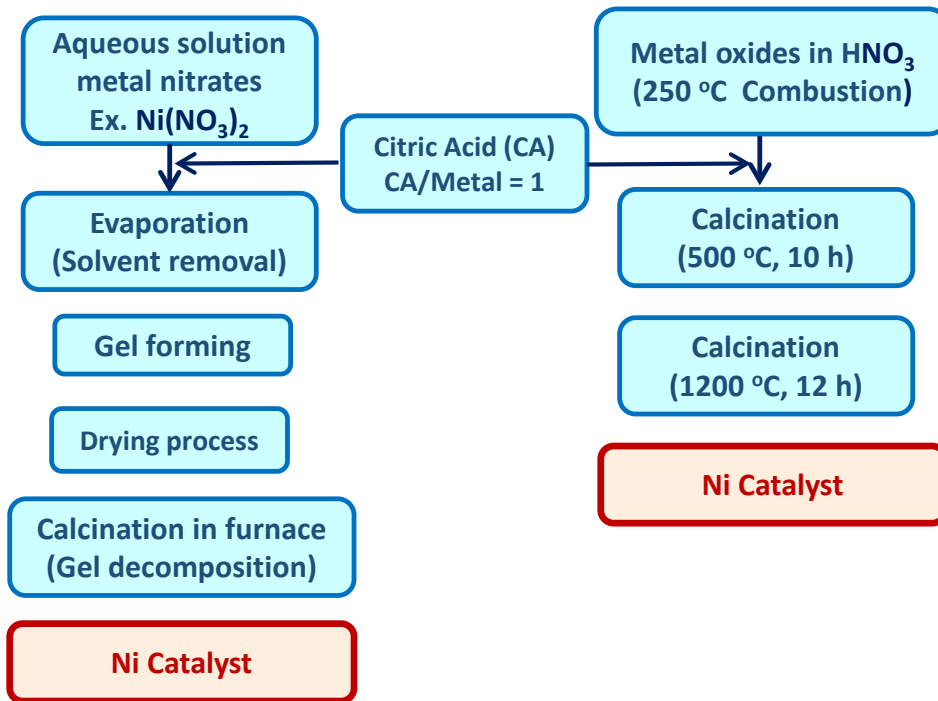




## II. Pathway to catalyst synthesis

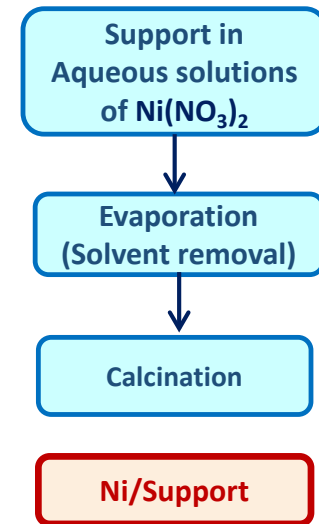
### 2.1. Sol-gel route & impregnation method

#### 1. Sol-gel (citric acid routes)



The sol-gel method can promote **strong interaction** between the **active nickel species** and the **support**, the modification of catalyst can change the surface defects and increase the oxygen vacancies.

#### 2. Impregnation



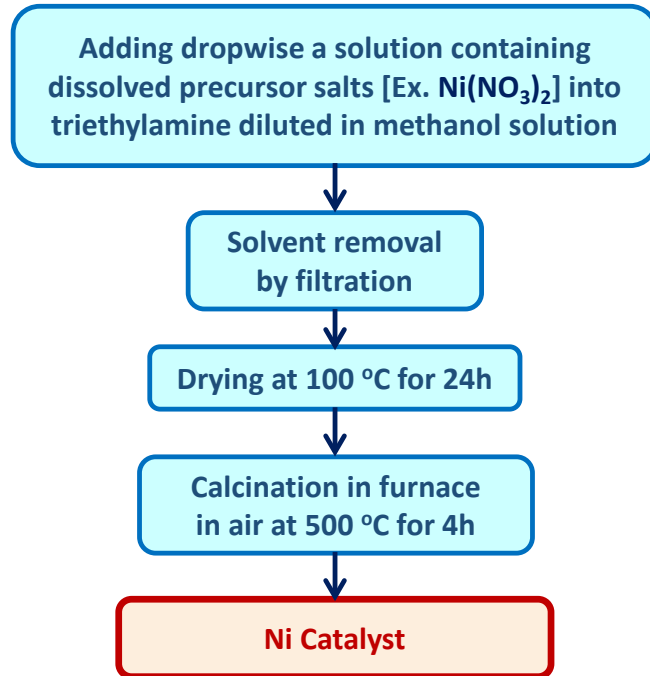
The impregnation method can anchor the **nickel species on the catalyst surface** but **weakening interaction with the support** could lead to particle accumulation and loss of active nickel species.



## II. Pathway to catalyst synthesis

### 2.2. Coprecipitation & mechanochemical approach

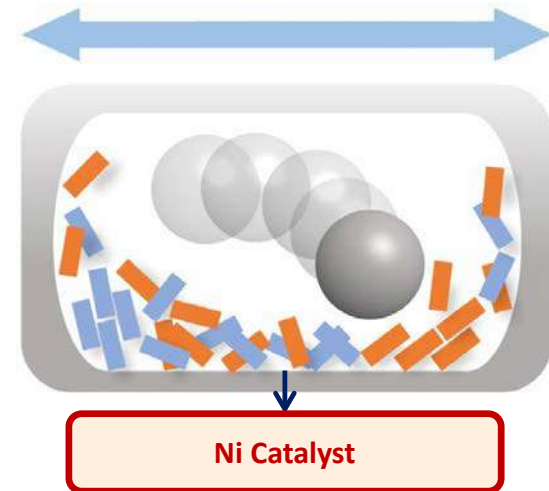
#### 3. Coprecipitation



The conventional coprecipitation method is suitable for preparation of Ni doped catalyst from cerium zirconium **solid solution**, and take advantage of the **high oxygen mobility** and relative **high temperature stability** of cerium zirconium support.

#### 4. Ballmill

Mechanochemical approach



The Ballmill mechanochemical method provides a more **uniform synthesis** method of different mixed oxides and better **control of the distribution of catalyst particles** and catalytic oxides [1].

#### Condition:

~ 1.7 g powder (1.5 g support + 0.186 g NiO).

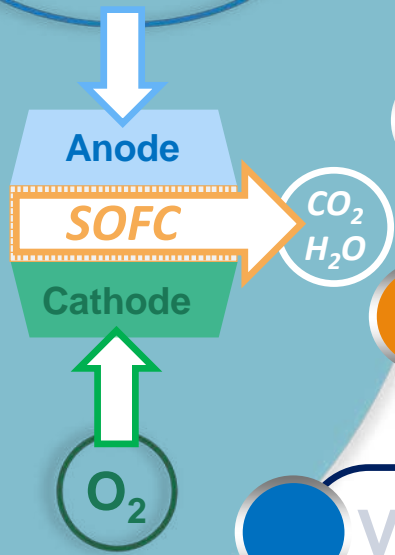
~ 20 g ball (zirconia  $\varnothing = 5\text{ mm}$ ).

~ 2 g ethanol as solution.

~ 2 hours grinding

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# III. High throughput approach of catalysts

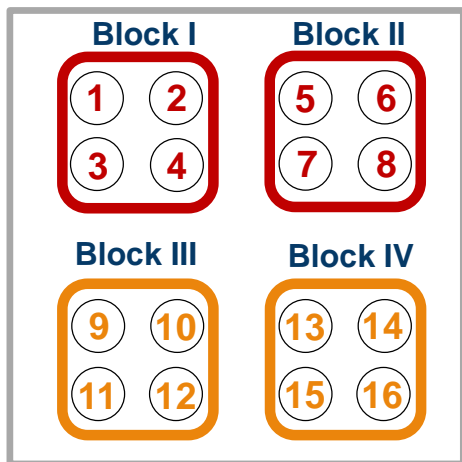
## 3.1. Catalysts for high throughput screening

Reactor	Catalyst	Synthesis	Pretreatment Temperature	Characterizations	Reaction
No.					
1	CeNi <sub>0.1</sub>	Coprecipitation	750 °C	XRF	Obtained
2	La <sub>0.5</sub> Sr <sub>1.5</sub> Mn <sub>0.8</sub> Ni <sub>0.2</sub> O <sub>4</sub>	Sol-gel	750 °C	XRF	Obtained
<b>3</b>	<b>Pr<sub>0.5</sub>Sr<sub>1.5</sub>Mn<sub>0.8</sub>Ni<sub>0.2</sub>O<sub>4</sub></b>	<b>Sol-gel</b>	<b>750 °C</b>	<b>XRF/H<sub>2</sub>-TPR</b>	<b>Obtained</b>
<b>4</b>	<b>La<sub>0.5</sub>Sr<sub>1.5</sub>Mn<sub>0.7</sub>Ni<sub>0.3</sub>O<sub>4</sub></b>	<b>Sol-gel</b>	<b>750 °C</b>	<b>XRF/H<sub>2</sub>-TPR</b>	<b>Obtained</b>
5	Pr <sub>1.5</sub> Sr <sub>1.5</sub> Mn <sub>1.5</sub> Ni <sub>0.4</sub> Fe <sub>0.1</sub> O <sub>7</sub>	Sol-gel	750 °C	XRF	Obtained
6	Pr <sub>0.5</sub> Sr <sub>1.5</sub> Mn <sub>1.5</sub> Ni <sub>0.25</sub> Fe <sub>0.25</sub> O <sub>7</sub>	Sol-gel	750 °C	XRF	Obtained
7	SiC	-	750 °C	-	Obtained
8	YSZ	Commercial	750 °C	XRF	Obtained
9	elcogen half-cell YSZ_Ni	Commercial	450 °C	XRF	Obtained
10	cellules GDC/NiO FENTO	Commercial	450 °C	XRF	Obtained
11	8YSZ_NiO, 10%Ni	Ballmill	450 °C	XRF/H <sub>2</sub> -TPR	Obtained
<b>12</b>	<b>HSA GDC+NiO, 10% Ni</b>	<b>Ballmill</b>	<b>450 °C</b>	<b>XRF/H<sub>2</sub>-TPR</b>	<b>Obtained</b>
<b>13</b>	<b>Ni-CZS</b>	<b>Pseudo Sol-gel</b>	<b>450 °C</b>	<b>XRF/H<sub>2</sub>-TPR</b>	<b>Obtained</b>
14	LSA GDC+NiO, 10%Ni	Ballmill	450 °C	XRF/H <sub>2</sub> -TPR	Obtained
15	Ni/YZ	Impregnation	450 °C	XRF/H <sub>2</sub> -TPR	Obtained
<b>16</b>	<b>CeZr<sub>0.5</sub>Ni<sub>0.5</sub></b>	<b>Coprecipitation</b>	<b>450 °C</b>	<b>XRF/H<sub>2</sub>-TPR</b>	<b>Obtained</b>

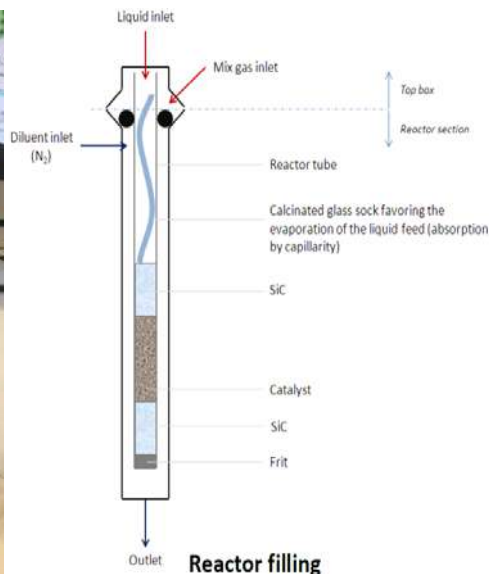
3, 4, 12, 13 and 16: high & medium conversion of CH<sub>4</sub> & CO<sub>2</sub>.

# III. High throughput approach of catalysts

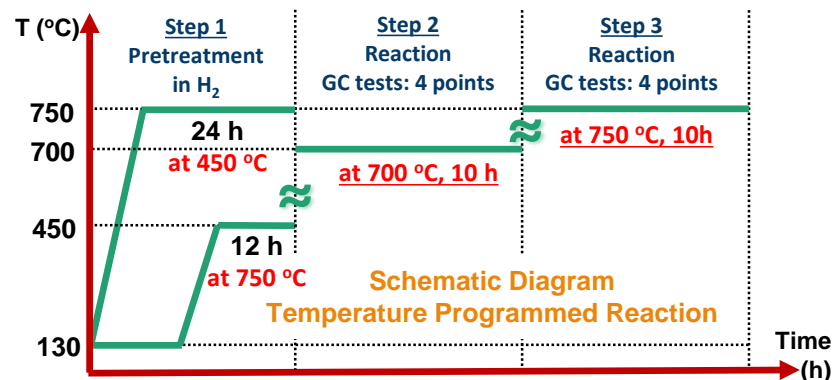
## 3.2. Conditions of high throughput screening



Blocks & Reactors composition



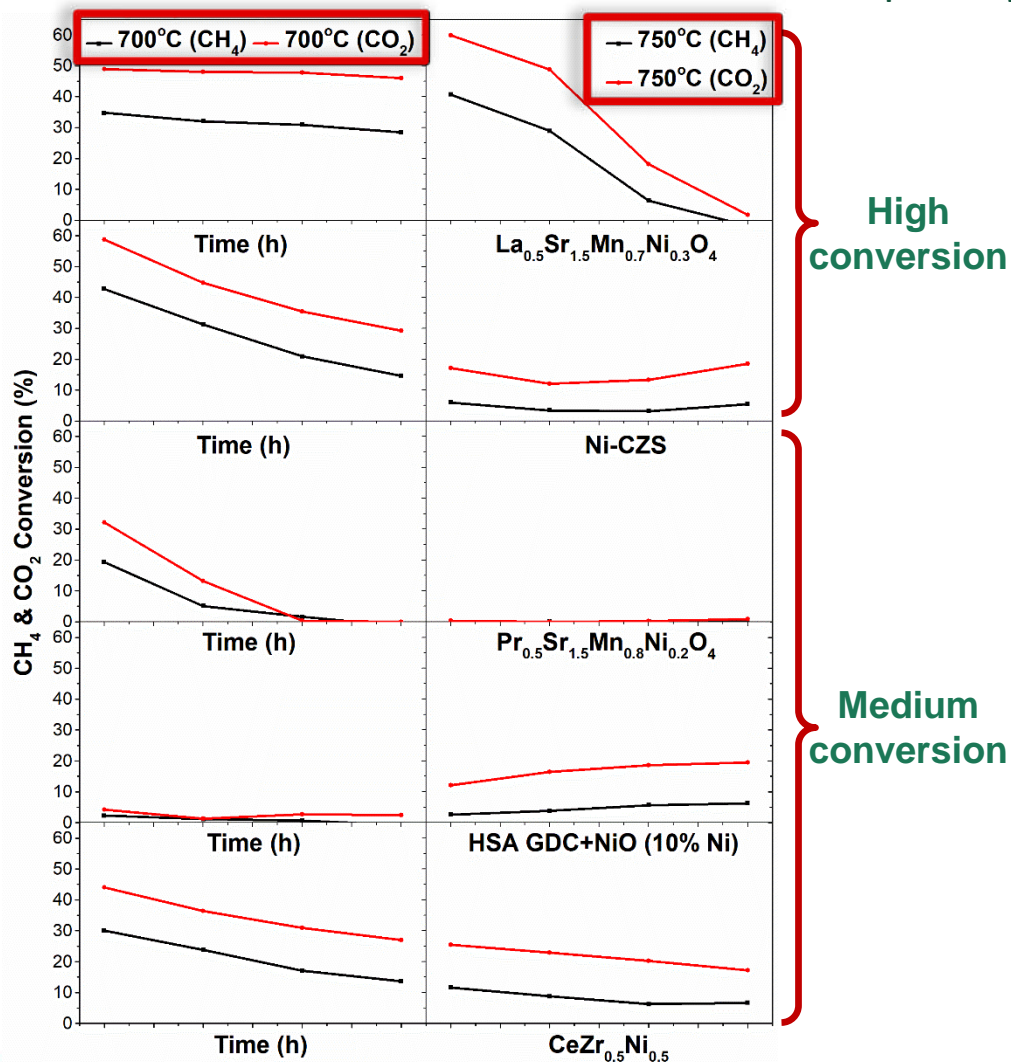
Pretreatment in H <sub>2</sub>	<b>Block I &amp; II</b>	<b>Block III &amp; IV</b>
Temperature	750 °C	450 °C
Duration	24h	12h
Block	I and II	III and IV



Catalytic test	Test 1	Test 2
Temperature	700 °C	750 °C
Duration	10h	10h
Catalyst mass	20 mg	
CH <sub>4</sub> & CO <sub>2</sub>	6.67 ml/min (0.4 L/h) per gas per reactor	
He	3.33 ml/min (0.2 L/h) per gas per reactor	
GC test	4 points/catalyst, ~10 min/analysis	
GHSV	35 000h <sup>-1</sup>	

# III. High throughput approach of catalysts

## 3.3. Results of CH<sub>4</sub> & CO<sub>2</sub> conversion of high throughput screening



### Description:

Catalytic conversions rate (high & medium) of CH<sub>4</sub> & CO<sub>2</sub> of 5 typical pre-reduced catalysts

### Discussion:

Global catalytic activity at 700 °C and 750 °C of CH<sub>4</sub> and CO<sub>2</sub> conversions illustrate different trends due to diverse **synthesis methods**, **physicochemical properties** and **elemental composition**.

### Conclusion:

The modified perovskite (Site-A & Site-B elemental substitution) and cerium zirconium solid solution (Gd & Sm incorporation) show relatively **better conversion rate**.

### Need to do:

Elemental analysis in first & H<sub>2</sub>-TPR to study reduction properties.

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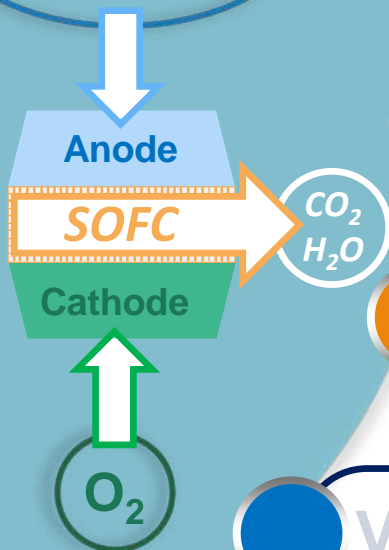
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# IV. Elemental analysis & Reducibility

## 4.1. Nickel based catalysts – XRF elemental analysis

### Analyser: M4 Tornado – Bruker

**How ?** – 1.X-ray spectrometer. 2.Sample support. 3.fluorescence X detection.

**Why ?** – an energy dispersive micro X-ray spectrometer that can be used for **mass elemental analysis** of metal materials:

**Advantages: Efficient and nondestructive**



1. Generally, the **Ni elemental proportion** in metals calculated by theory is **close** to XRF analysis results.
2. Considering the HT reaction results, the XRF results of divers catalyst has positive significance for **optimizing catalyst composition (Goal of this study)** for **reducing Ni** content and **selection of supports**, preventing sintering and avoiding carbon deposition.

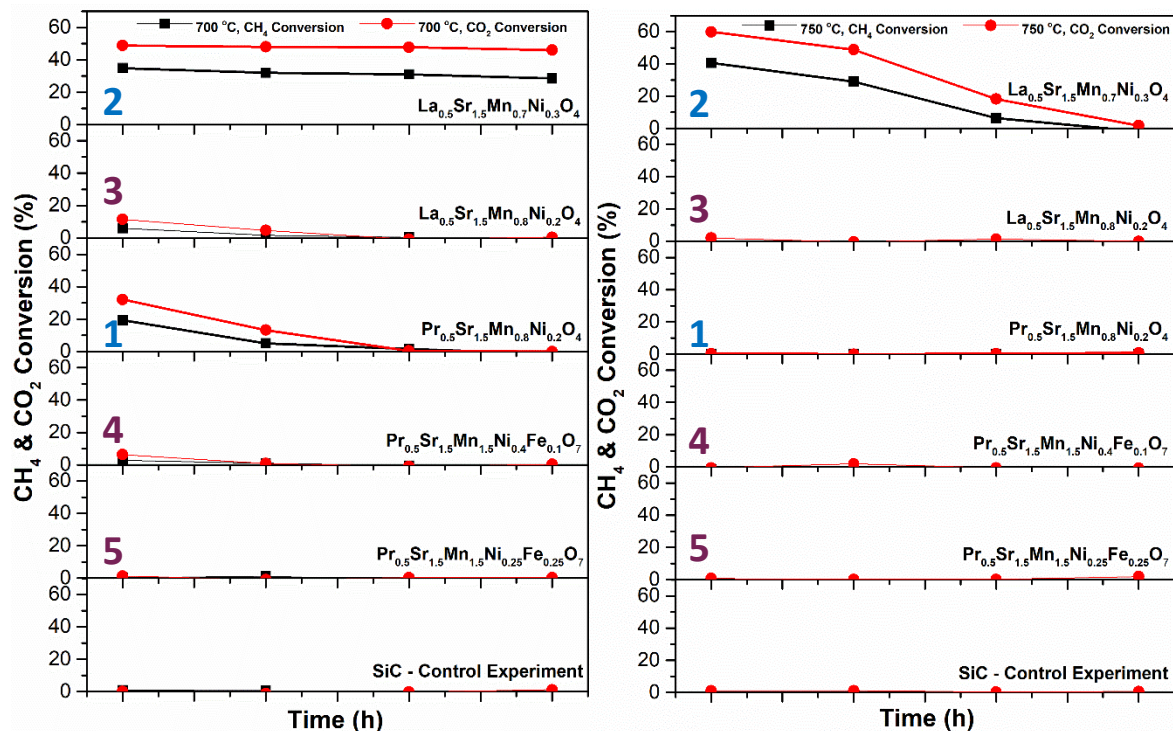
Catalysts	Theoretical Ni (metal mass %)	XRF Ni (metal mass %)
Ni/YZ	10%	9.4%
Ni-CZS	10%	11.5%
8YSZ_Ni 10%Ni	10%	9.3%
HSA GDC+NiO 10%Ni	12.4% NiO	12.3% NiO
LSA GDC+NiO 10%Ni	12.4% NiO	12.4% NiO
$\text{Pr}_{0.5}\text{Sr}_{1.5}\text{Mn}_{0.8}\text{Ni}_{0.2}\text{O}_4$	4.6%	4.3%
$\text{La}_{0.5}\text{Sr}_{1.5}\text{Mn}_{0.7}\text{Ni}_{0.3}\text{O}_4$	6.8%	6.3%
$\text{CeZr}_{0.5}\text{Ni}_{0.5}$	13.6%	15.1%
YSZ	Commercial	0
$\text{CeNi}_{0.1}$	4%	2.7%
Ni/CY	10%	11.4%
Ni/CGO	10%	14.3%
elcogen half-cell YSZ_Ni	Commercial	37.1%
cellules GDC/NiO FENTO	Commercial	58%
$\text{La}_{0.5}\text{Sr}_{1.5}\text{Mn}_{0.8}\text{Ni}_{0.2}\text{O}_4$	4.6%	4.1%
$\text{Pr}_{1.5}\text{Sr}_{1.5}\text{Mn}_{1.5}\text{Ni}_{0.4}\text{Fe}_{0.1}\text{O}_7$	5.2%	4.6%
$\text{Pr}_{1.5}\text{Sr}_{1.5}\text{Mn}_{1.5}\text{Ni}_{0.25}\text{Fe}_{0.25}\text{O}_7$	3.2%	3.1%
$\text{Pr}_{0.5}\text{Sr}_{1.5}\text{Mn}_{0.9}\text{Ni}_{0.1}\text{O}_4$	2.3%	2.1%

**Elcogen: Commercial supplier. Cellules: Commercial ceramic cellules.**  
**8YSZ: 8 mol%  $\text{Y}_2\text{O}_3$  stabilized  $\text{ZrO}_2$ . LSA: 12 m<sup>2</sup>/g. HSA: 23 m<sup>2</sup>/g.**



# IV. Elemental analysis & Reducibility

## 4.1. Nickel incorporated perovskites – XRF elemental analysis vs. reactivity



No.	Catalysts	Theoretical Ni (metal mass %)	XRF Ni (metal mass %)
1	$\text{Pr}_{0.5}\text{Sr}_{1.5}\text{Mn}_{0.8}\text{Ni}_{0.2}\text{O}_4$	4.6%	4.3%
2	$\text{La}_{0.5}\text{Sr}_{1.5}\text{Mn}_{0.7}\text{Ni}_{0.3}\text{O}_4$	6.8%	6.3%
3	$\text{La}_{0.5}\text{Sr}_{1.5}\text{Mn}_{0.8}\text{Ni}_{0.2}\text{O}_4$	4.6%	4.1%
4	$\text{Pr}_{1.5}\text{Sr}_{1.5}\text{Mn}_{1.5}\text{Ni}_{0.4}\text{Fe}_{0.1}\text{O}_7$	5.2%	4.6%
5	$\text{Pr}_{1.5}\text{Sr}_{1.5}\text{Mn}_{1.5}\text{Ni}_{0.25}\text{Fe}_{0.25}\text{O}_7$	3.2%	3.1%

Ruddlesden-Popper perovskites :



(2)  $\text{La}_{0.5}\text{Sr}_{1.5}\text{Mn}_{0.7}\text{Ni}_{0.3}\text{O}_4$  showed best activity and stability generally.

When 750 °C increasing conversion in first but decreasing. Ni inverse exsolution [1,2]

(1)  $\text{Pr}_{0.5}\text{Sr}_{1.5}\text{Mn}_{0.8}\text{Ni}_{0.2}\text{O}_4$  & (3)



showed activity when 700 °C, but nearly no conversion when 750 °C.

(1)  $\text{Pr}_{0.5}\text{Sr}_{1.5}\text{Mn}_{0.8}\text{Ni}_{0.2}\text{O}_4$  vs. (3)



Pr substitution: positive impact for



(2)  $\text{La}_{0.5}\text{Sr}_{1.5}\text{Mn}_{0.7}\text{Ni}_{0.3}\text{O}_4$  vs. (3)



More Ni doping: positive impact for



(4)  $\text{Pr}_{1.5}\text{Sr}_{1.5}\text{Mn}_{1.5}\text{Ni}_{0.4}\text{Fe}_{0.1}\text{O}_7$  vs. (5)



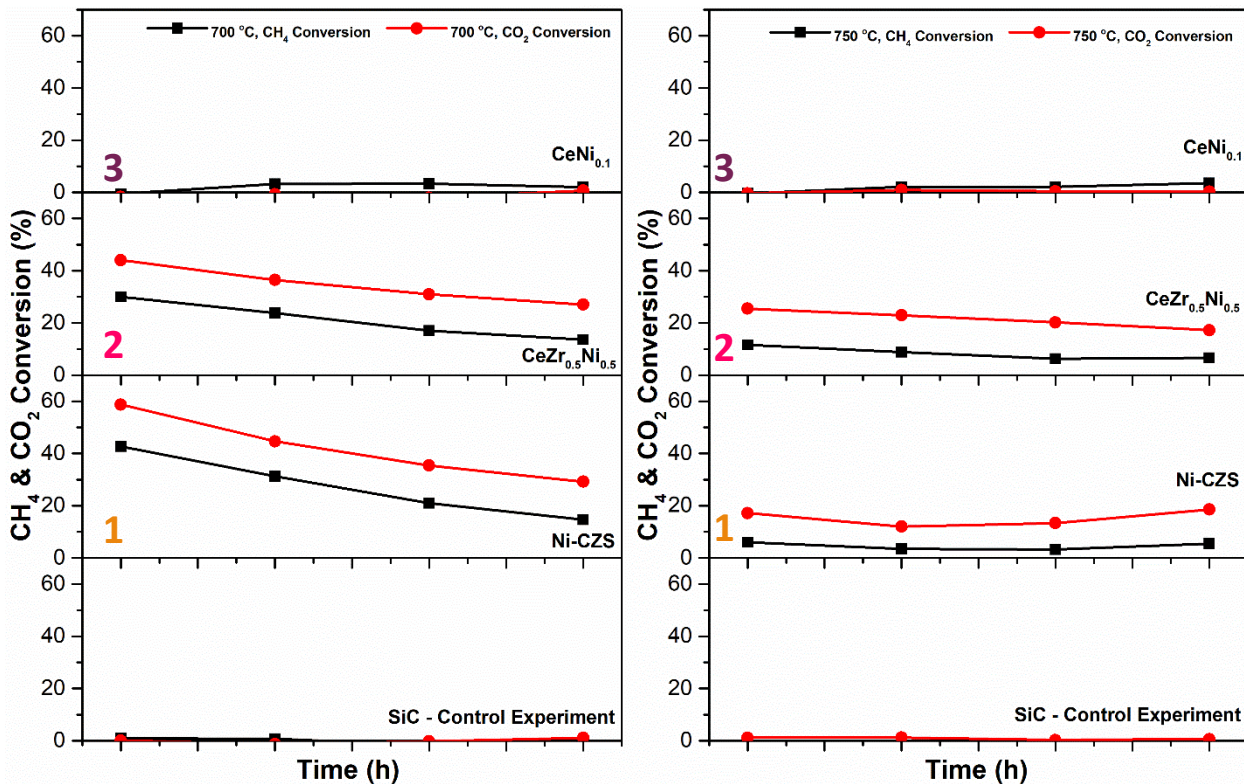
More Ni doping is better to



Fe doping goal : for coke oxydation.

# IV. Elemental analysis & Reducibility

## 4.1. Nickel incorporated Cerium solid oxide – XRF elemental analysis vs. reactivity



### Catalysts based on cerium oxide

On the whole :

**Ni-incorporation** into cerium oxide : **positive** impact for cerium based solid oxide.

Global profiles :

**Increasing temperature** from 700 °C to 750 °C : **negative** impact for cerium based solid oxide.

**CeZr<sub>0.5</sub>Ni<sub>0.5</sub>** vs. **CeNi<sub>0.1</sub>** :  
**Zr doping** in cerium oxide : **positive** impact for dry reforming of methane reactivity.

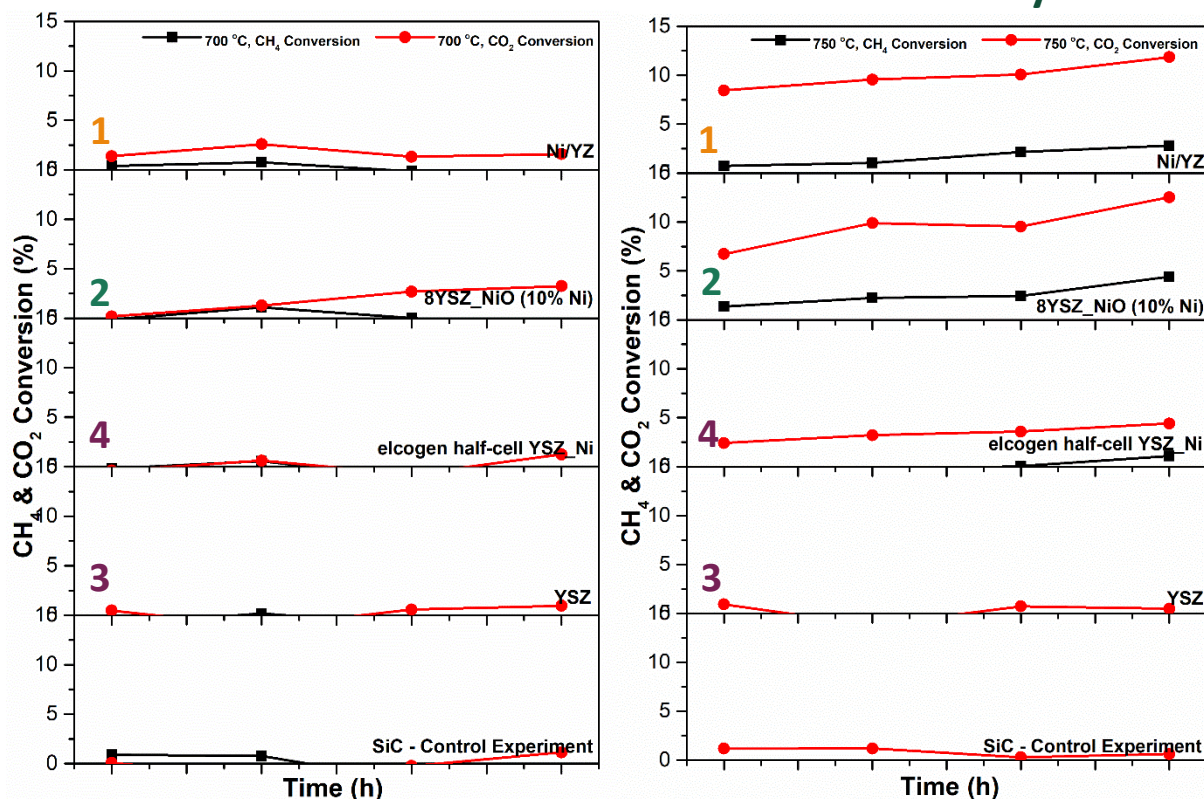
**CeZr<sub>0.5</sub>Ni<sub>0.5</sub>** vs. **Ni-CZS** :  
**Sm doping** in cerium zirconium oxide : **positive** impact for dry reforming of methane reactivity.

No.	Catalysts	Theoretical Ni (metal mass %)	XRF Ni (metal mass %)
1	Ni-CZS	10%	11.5%
2	CeZr <sub>0.5</sub> Ni <sub>0.5</sub>	13.6% (No counting O)	15.1% (No counting O)
3	CeNi <sub>0.1</sub>	4%	2.7%



# IV. Elemental analysis & Reducibility

## 4.1. Nickel based catalysts – XRF elemental analysis vs. reactivity



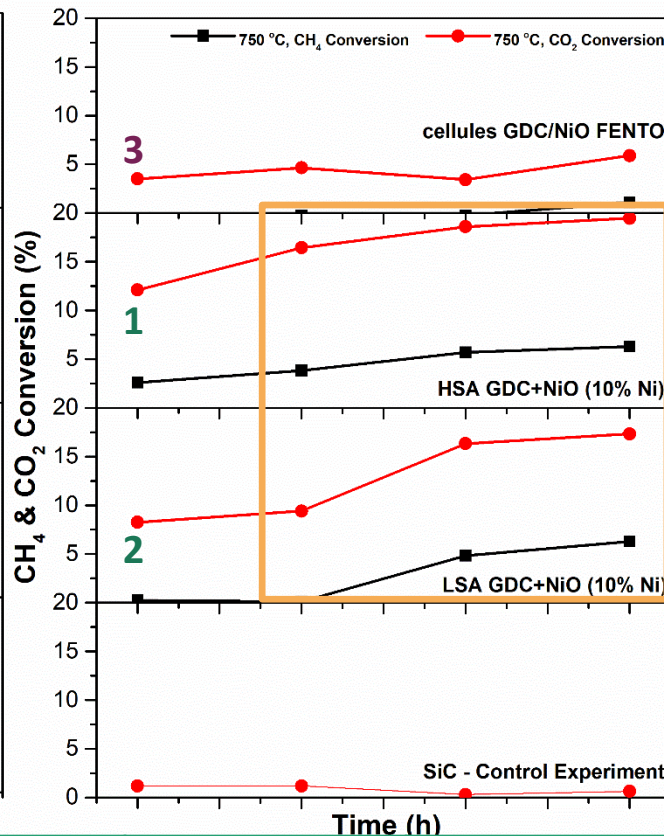
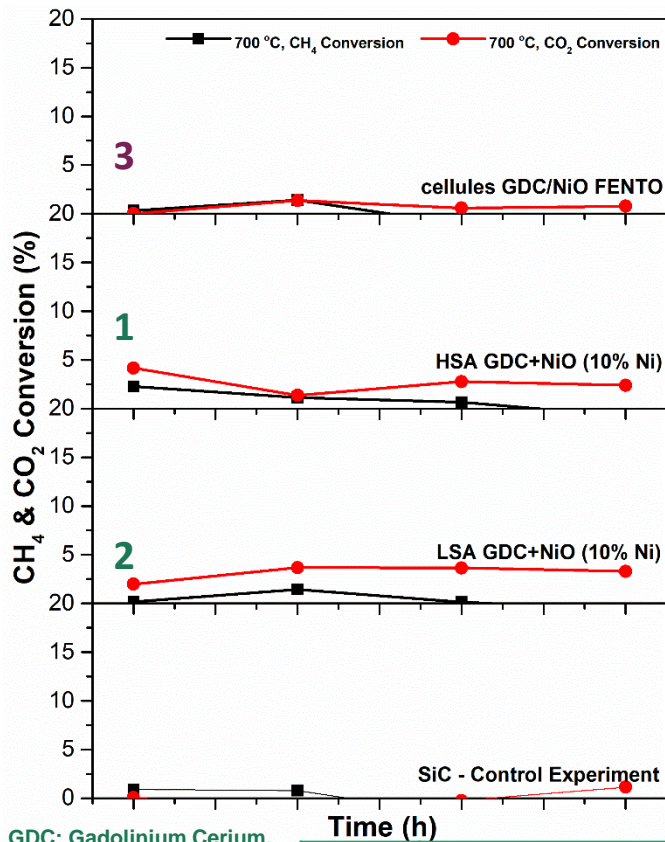
1. Sic vs. (3) YSZ support : no activity.
2. (4) Commercial one (elcogen half-cell YSZ\_Ni) with high Nickel doping 37% percentage : nearly no conversion at 700 °C & such low conversion at 750 °C.
3. (1) Ni/YZ & (2) 8YSZ\_Ni 10%Ni : increasing conversion from 700 °C to 750 °C.
4. (1) Ni/YZ & (2) 8YSZ\_Ni 10%Ni : similar activity during HT tests because of Ni species on surface of YSZ

Catalysts based on YSZ support

No.	Catalysts	Theoretical Ni (metal mass %)	XRF Ni (metal mass %)
1	Ni/YZ	10%	9.4%
2	8YSZ_Ni 10%Ni	10%	9.3%
3	YSZ	Commercial	0
4	elcogen half-cell YSZ_Ni	Commercial	37.1%

# IV. Elemental analysis & Reducibility

## 4.1. Nickel based catalysts – XRF elemental analysis vs. reactivity



1. (3) Commercial one (cellules GDC/NiO FENTO) with high Ni doping 58% percentage : nearly no conversion at 700 °C & such low conversion at 750 °C.

2. (1, 2) HSA/LSA GDC+NiO 10%Ni : increasing conversion from 700 °C to 750 °C ; increasing activity at 750 °C. (But what we want is low temperature reaction goal)

3. Conversion of (1) HSA GDC+NiO 10%Ni > (2) LSA GDC+NiO 10%Ni : High specific surface area showed positive impact.

Catalysts based on Gd doped cerium oxide

No.	Catalysts	Theoretical Ni (metal mass %)	XRF Ni (metal mass %)
1	HSA GDC+NiO 10%Ni	12.4% NiO	12.3%
2	LSA GDC+NiO 10%Ni	12.4% NiO	12.4%
3	cellules GDC/NiO FENTO	Commercial	58%

Cellules: Commercial ceramic cells.

LSA: low specific surface area 12 m<sup>2</sup>/g.  
HSA: high specific surface area 23 m<sup>2</sup>/g.



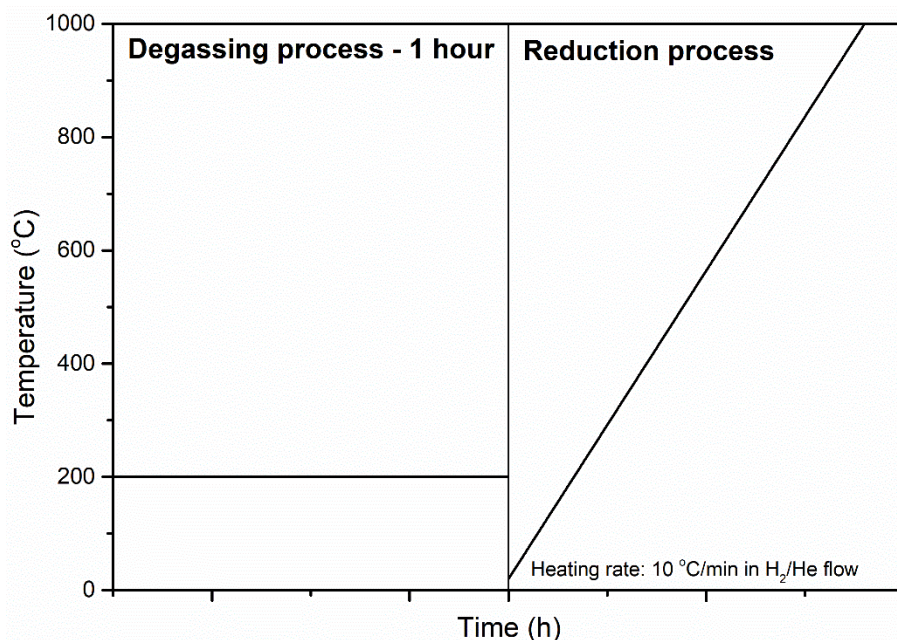


# IV. Elemental analysis & Reducibility

## 4.2. Nickel based catalysts reducibility by H<sub>2</sub> Thermal Programmed Reduction

### H<sub>2</sub>-TPR Protocol

Step	Temperature	Time/Rate
Degassing	200 °C	1 hour
Reduction	Amb. – 1000 °C	10 °C/min



### What is H<sub>2</sub>-TPR:

an thermal-analytical technique that examines the **reduction properties of metal oxides** in hydrogen under varying thermal conditions, an **important factor** in catalysis studies.

**How is H<sub>2</sub>-TPR:** ~ 50 mg catalyst inside U type quartz tube on AutoChem 2920 in 5% H<sub>2</sub>/He flow

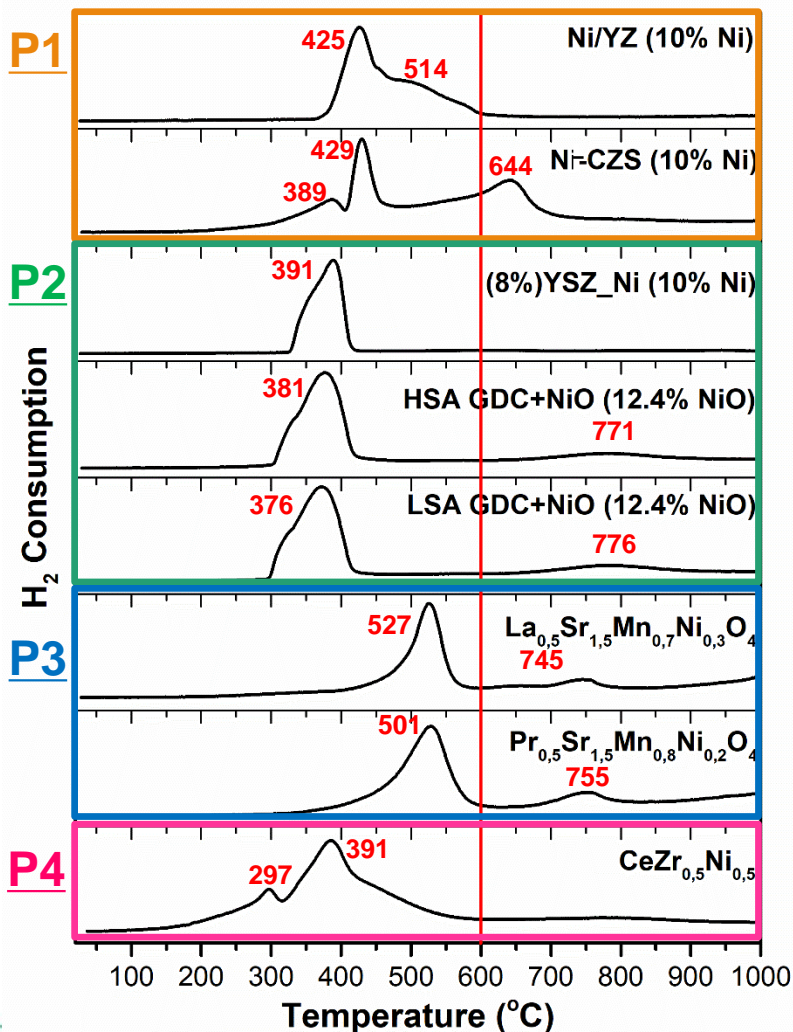
### Why is H<sub>2</sub>-TPR:

to clarify the different interaction capacity between nickel species and divers support through study of reduction peak temperature.

# IV. Elemental analysis & Reducibility

## 4.2. Nickel based catalysts reducibility by H<sub>2</sub> Thermal Programmed Reduction

P1, P2, P3, P4: Catalysts from 4 different laboratories.



Catalyst	Total H <sub>2</sub> amount (mmol/g)	H <sub>2</sub> amount (mmol/g) (< 600 °C)	H/Metal Molar Ratio
Ni/YZ	1.4	1.4	1.65
Ni-CZS	2.0	1.6	0.77
8YSZ_Ni 10%Ni	1.7	1.7	2.04
HSA GDC+NiO 10% Ni	2.1	1.7	0.67
LSA GDC+NiO 10% Ni	1.9	1.6	0.59
Pr <sub>0.5</sub> Sr <sub>1.5</sub> Mn <sub>0.8</sub> Ni <sub>0.2</sub> O <sub>4</sub>	1.1	1.0	0.74
La <sub>0.5</sub> Sr <sub>1.5</sub> Mn <sub>0.7</sub> Ni <sub>0.3</sub> O <sub>4</sub>	1.3	1.0	0.86
CeZr <sub>0.5</sub> Ni <sub>0.5</sub>	2.5	2.2	0.83

General H<sub>2</sub>-TPR profiles: [1, 2, 3, 4]

- Ni species main reduction < 600 °C (also **Project Goal**).
- H/Metal molar ratio**: Hydrogen consumption per unit molar metals.
  - When only Ni:  $H/Ni = 2$ ,  $Ni^{2+} + H = Ni^0 + 2H^+$ ;
  - When only Ce:  $H/Ce = 1$ ,  $Ce^{4+} + H = Ce^{3+} + H^+$  (Superficial & Bulk);
  - When only Mn:  $H/Mn = 1$ ,  $Mn^{4+} + H = Mn^{3+} + H^+$  (Superficial) &  $H/Mn = 1$ ,  $Mn^{3+} + H = Mn^{2+} + H^+$  (Interfacial & Bulk);

**Attention:** Synergic impact of Cerium and Manganese species incorporation which also participate in reduction.

1 – Y. Wei et al., *applied catalysis a: general* 2020, 549, 117439.

2 – Ma, Y et al., *Catal Lett* 150, 1418–1426 (2020).

3 – Horlyck, J et al. *Top Catal* 61, 1842–1855 (2018).

4 – S. Das et al., *Chem. Commun.*, 2019, 55, 6074.

# IV. Elemental analysis & Reducibility

## 4.2. Nickel based catalysts reducibility – Reaction pretreatment (450 °C & 12 h)

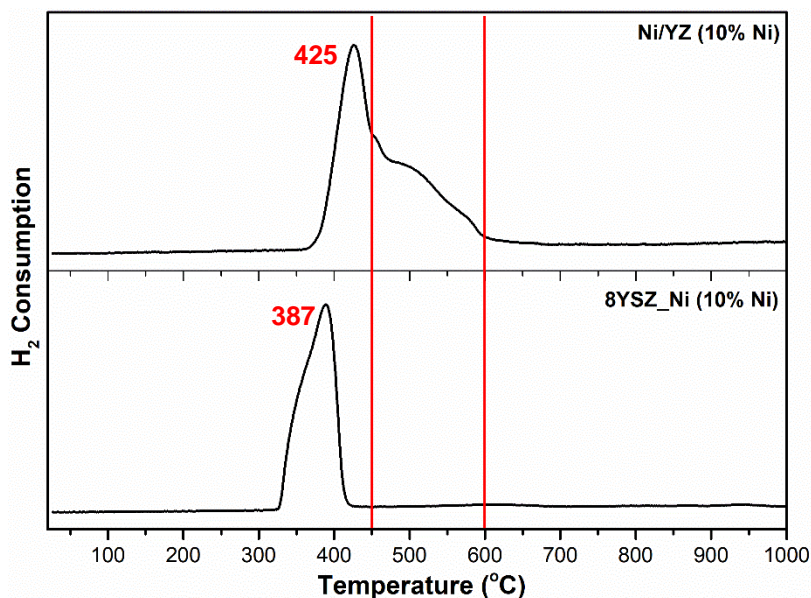
### Catalysts based on YSZ support

Catalyst	Synthesis / Ni position	Total H <sub>2</sub> amount (mmol/g)	H <sub>2</sub> amount (mmol/g) (< 600 °C)	H/Metal Molar Ratio
Ni/YZ	Impregnation/ Support surface	1.4	1.4	1.7
8YSZ_Ni 10%Ni	Mechanochemical / Support surface	1.7	1.7	2.0



Theoretical molar ratio H/Ni = 2

YZ/YSZ support : Chemically stable (20-1000 °C)



1. Ni species main reduction < 600 °C (also **Project Goal**).
2. **H/Metal** molar ratio : Ni/YZ (1.7) < 8YSZ\_Ni (2.0).
3. **Reaction pretreatment (450 °C & 12 h)** :
  - a. Ni/YZ : Slightly incomplete reduction (1.7).
  - b. 8YSZ\_Ni (10% Ni) : Complete reduction (2.0).



Because of different synthesis methods [4] :

1. Impregnation : Ni species in porous structure of YZ.
2. Mechanochemical : Ni particles mainly on YSZ surface.
3. 450 °C is incomplete reduction for Ni/YZ.

1 – Y. Wei et al., *applied catalysis a: general* 2020, 549, 117439.

2 – Ma, Y et al., *Catal Lett* 150, 1418–1426 (2020).

3 – Horlyck, J et al. *Top Catal* 61, 1842–1855 (2018).

4 – S. Das et al., *Chem. Commun.*, 2019, 55, 6074.



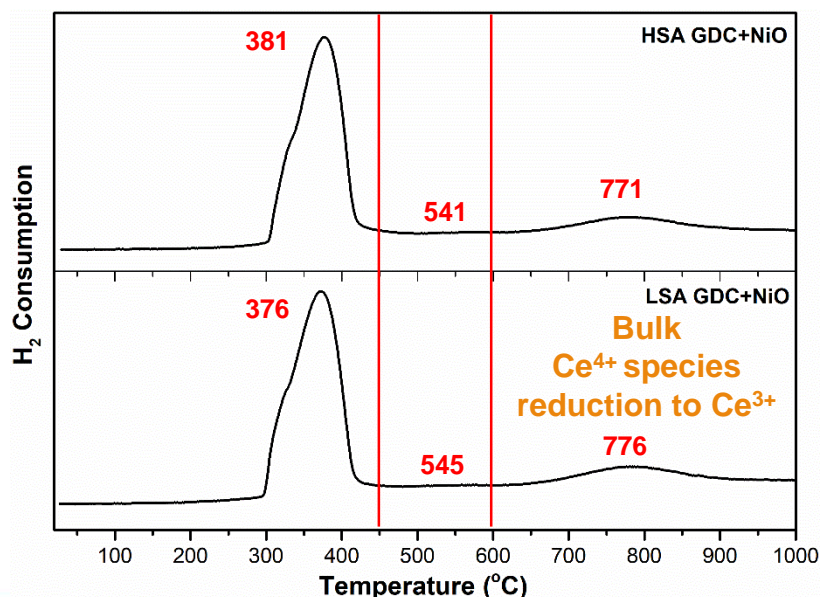
# IV. Elemental analysis & Reducibility

## 4.2. Nickel based catalysts reducibility – Reaction pretreatment (450 °C & 12 h)

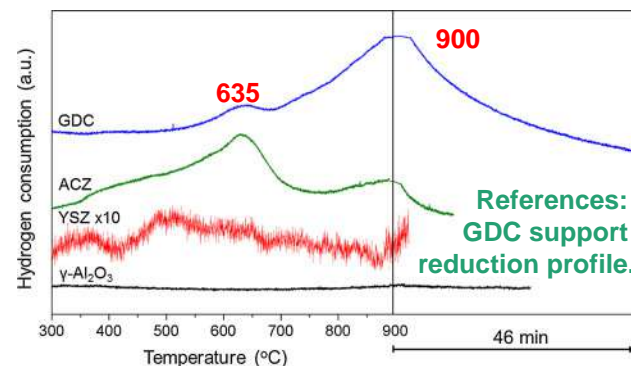
### Catalysts based on Gd doped cerium oxide

GDC: Gadolinium Cerium. LSA: low specific surface area 12 m<sup>2</sup>/g. HSA: high specific surface area 23 m<sup>2</sup>/g.

Catalyst	Synthesis / Ni position	Total H <sub>2</sub> amount (mmol/g)	H <sub>2</sub> amount (mmol/g) (< 600 °C)	H/Metal Molar Ratio
HSA GDC+NiO 10% Ni	Mechanochemical / Support surface	2.1	1.7	0.67
LSA GDC+NiO 10% Ni	Mechanochemical / Support surface	1.9	1.6	0.59



Metal reduction – 1 :  $\text{Ni}^{2+} + \text{H} = \text{Ni}^0 + 2\text{H}^+$  :  
**Theoretical molar ratio H/Ni = 2 ;**  
 Metal reduction – 2 :  $\text{Ce}^{4+} + \text{H} = \text{Ce}^{3+} + \text{H}^+$   
 (Superficial & Bulk) :  
**Theoretical molar ratio H/Ce = 1 .**  
**Gd incorporation in CeO<sub>2</sub> : 635 & 900 °C [5].**



1. HSA/LSA GDC+NiO at lower temperature than GDC support : **interaction by Ni doping in GDC.**
2. Reaction pretreatment (450 °C & 12 h) : Nearly complete reduction of Ni species.
3. **HSA GDC+NiO presented the slightly better reducibility than LSA GDC+NiO from H/Metal molar ratio (0.67 > 0.59) due to more contact surface.**

1 – Y. Wei et al., *applied catalysis a: general* 2020, 549, 117439.

2 – Ma, Y et al., *Catal Lett* 150, 1418–1426 (2020).

3 – Horlyck, J et al. *Top Catal* 61, 1842–1855 (2018).

4 – S. Das et al., *Chem. Commun.*, 2019, 55, 6074.

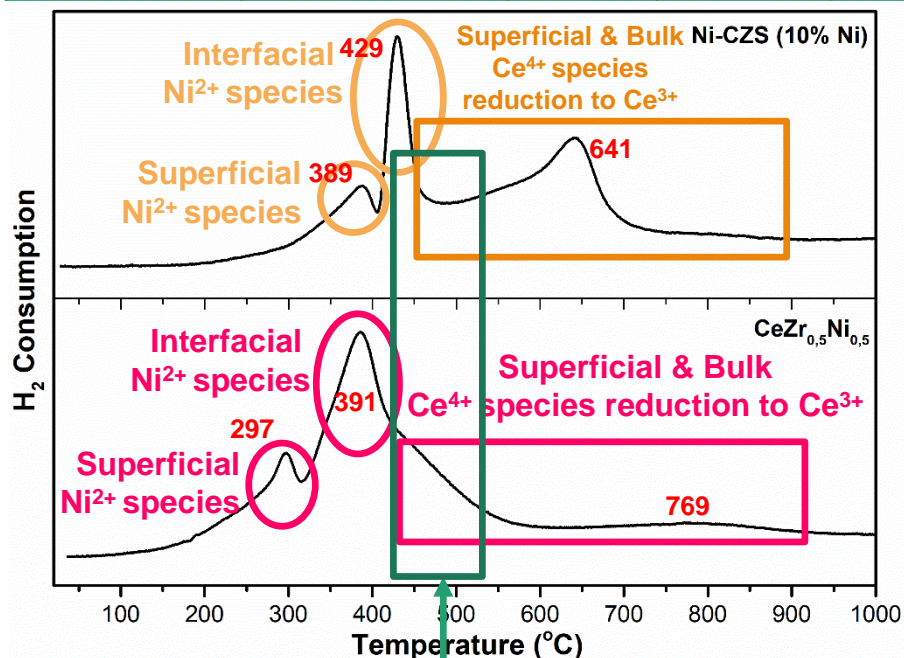
5 – I. V. Yentekakis et al., *App. Catal. B: Environ.* 192, 5 9 2016, 357-364.

# IV. Elemental analysis & Reducibility

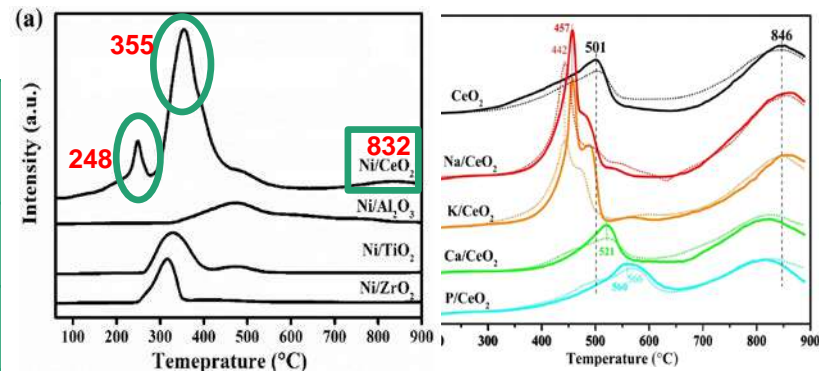
## 4.2. Nickel based catalysts reducibility – Reaction pretreatment (450 °C & 12 h)

### Catalysts based on cerium zirconium oxide

Catalyst	Synthesis / Ni position	Total H <sub>2</sub> amount (mmol/g)	H <sub>2</sub> amount (mmol/g) (< 600 °C)	H/Metal Molar Ratio
(10%Ni) Ni-CZS	Pseudo sol-gel / doping in support	2.0	1.6	0.77
(10%Ni) $\text{CeZr}_{0.5}\text{Ni}_{0.5}$	Coprecipitation / doping in support	2.5	2.2	0.83



Superimposed zone of Ni & Ce reduction



References: (1) Ni/CeO<sub>2</sub> & (2) CeO<sub>2</sub> reduction profile.

Metal reduction – 1 :  $\text{Ni}^{2+} + \text{H} = \text{Ni}^0 + 2\text{H}^+$

Theoretical molar ratio H/Ni = 2 ;

Metal reduction – 2 :  $\text{Ce}^{4+} + \text{H} = \text{Ce}^{3+} + \text{H}^+$  (Superficial & Bulk) :

Theoretical molar ratio H/Ce = 1 .

Cerium Zirconium solid solution: oxygen mobility (Cerium), stability (Zirconium) and surface & structure defect (Samarium).

1. Ref (1,2) vs. samples : **Nickel doping** into structure presented **stronger interaction** between nickel species and support, **Ni<sup>2+</sup> reduction** appeared at higher temperature.
2. Ref (2) vs. samples : **Ni and Sm doping improved Ce<sup>4+</sup> species reduction to Ce<sup>3+</sup> species.**
3. **CeZr<sub>0.5</sub>Ni<sub>0.5</sub>** and **Ni-CZS** hold **similar H/Metal ratio** : coprecipitation similar interaction vs. Sol-gel.

1 – Y. Wei et al., *applied catalysis a: general* 2020, 549, 117439.

2 – Ma, Y et al., *Catal Lett* 150, 1418–1426 (2020).

3 – Horlyck, J et al. *Top Catal* 61, 1842–1855 (2018).

CZS: Cerium Zirconium Samarium.

4 – S. Das et al., *Chem. Commun.*, 2019, 55, 6074.

5 – I. V. Yentekakis et al., *App. Catal. B: Environ.* 192, 59–66 (2016).

# IV. Elemental analysis & Reducibility

## 4.2. Nickel based catalysts reducibility – Reaction pretreatment (750 °C & 24 h)

Ruddlesden-Popper perovskites :  $A_{n+1}B_nO_{(3n+1)\pm\delta}$

Catalyst	Synthesis / Ni position	Total H <sub>2</sub> amount (mmol/g)	H <sub>2</sub> amount (mmol/g) (< 750 °C)	H/Metal Molar Ratio
$Pr_{0.5}Sr_{1.5}Mn_{0.8}Ni_{0.2}O_4$	Sol-gel / doping in support	1.1	1.0	0.74
$La_{0.5}Sr_{1.5}Mn_{0.7}Ni_{0.3}O_4$	Sol-gel / doping in support	1.3	1.0	0.86

Metal reduction – 1 :  $Ni^{2+} + H = Ni^0 + 2H^+$  :

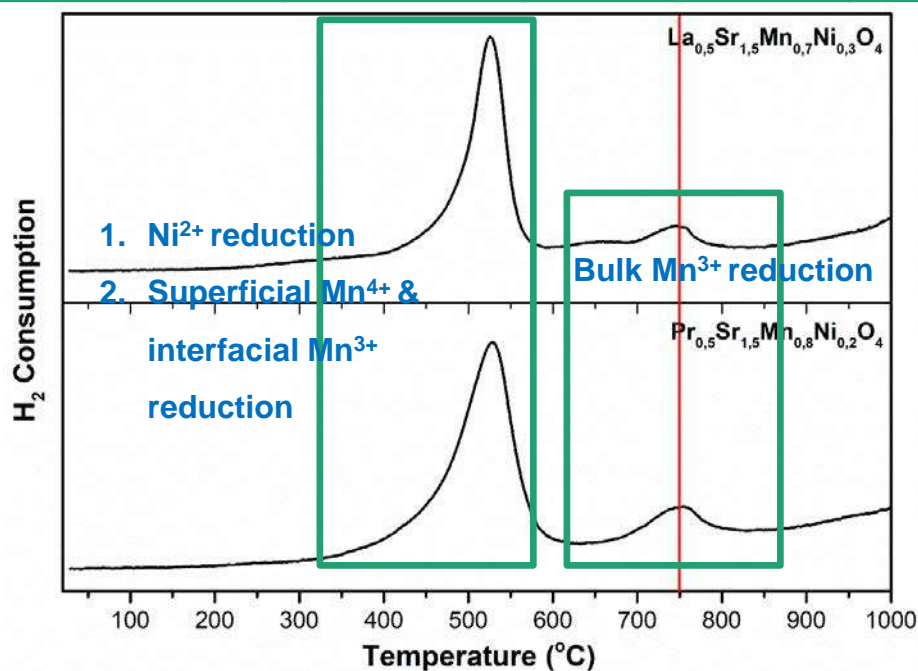
Theoretical molar ratio H/Ni = 2 ;

Metal reduction – 2 :  $Mn^{4+} + H = Mn^{3+} + H^+$  (Superficial)

Theoretical molar ratio H/Ni = 1 ;

Metal reduction – 3 :  $Mn^{3+} + H = Mn^{2+} + H^+$  (Interfacial & Bulk)

Theoretical molar ratio H/Ni = 1 .



Remind of conversion corresponds to H/M ratio:

$La_{0.5}Sr_{1.5}Mn_{0.7}Ni_{0.3}O_4 > Pr_{0.5}Sr_{1.5}Mn_{0.8}Ni_{0.2}O_4$

1. Pretreatment (750 °C & 24 h) ensured the reduction of metal oxides on surface & effect of Exsolution of Ni species [1, 2, 4].
2. Sol-gel synthesis: strong interaction between Ni and support leads to high temperature reduction.
3. Different perovskite Site-A ( $La_{0.5}Sr_{1.5}$  &  $Pr_{0.5}Sr_{1.5}$ ), Site-B (Mn and Ni) incorporation determined the similar reduction profiles & H/Metal molar ratio.
4. Superficial ( $Mn^{4+} \rightarrow Mn^{3+}$ ) & interfacial ( $Mn^{3+} \rightarrow Mn^{2+}$ ) reduction should be taken into consideration around 500 °C, bulk ( $Mn^{3+} \rightarrow Mn^{2+}$ ) reduction around 750 °C [3].
5. Perovskite A-site substitution : surface structure defect and more oxygen vacancies [3].
6. Perovskite B-site substitution : Ni & Mn synergic effect because of C-H bond breaking by Mn [4].

I. Introduction

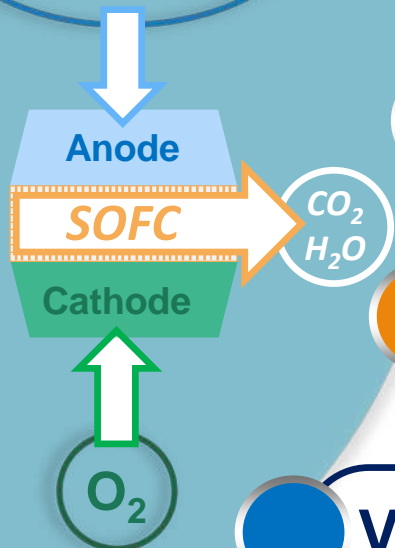
II. Synthesis of catalysts

III. High throughput approach of catalysts

IV. Characterizations: XRF & H<sub>2</sub>-TPR

V. Conclusion & perspectives

Hydrogen, Biogas,  
Syngas, Biomass ...  
*(flexibility of energy)*







## V. Conclusion & perspectives

**Conclusion** – HT approach to optimize Ni-catalyst for dry reforming of methane

1. Comparing parallel HT reactions,  $\text{La}_{0.5}\text{Sr}_{1.5}\text{Mn}_{0.7}\text{Ni}_{0.3}\text{O}_4$  and **Ni-CZS** showed the **best** conversion rates;  $\text{Pr}_{0.5}\text{Sr}_{1.5}\text{Mn}_{0.8}\text{Ni}_{0.2}\text{O}_4$ , **HSA GDC+NiO** and  $\text{CeZr}_{0.5}\text{Ni}_{0.5}$  exhibited relatively **moderate** conversion rates from **catalytic results** on activity & stability.
2. Among 4 synthesis methods: **Sol-gel, impregnation, coprecipitation and mechanochemical approach, Sol-gel method** showed **best** results due to **strong interaction** between nickel species and support.
3. **YSZ** presented **chemically stability** as support for Ni species.
4. **Gd & Sm incorporation** into **Ce Zr solid oxide** showed **positive impacts** on the reactivity and reducibility.
5. **Perovskite** ( $\text{La}_{0.5}\text{Sr}_{1.5}\text{Mn}_{0.7}\text{Ni}_{0.3}\text{O}_4$  &  $\text{Pr}_{0.5}\text{Sr}_{1.5}\text{Mn}_{0.8}\text{Ni}_{0.2}\text{O}_4$ ) presented **significant reactivity and reducibility** with **low Ni doping** content due to **Ni exsolution after reduction** in hydrogen and **Mn species synergic influence on C-H bond breaking**.
6. **H<sub>2</sub>-TPR** : as **evidence** to confirm the conditions of the catalysts **pretreatment (450 °C & 750 °C)**.
7. **Hydrogen consumption & molar ratio H/M** of H<sub>2</sub>-TPR reflected corresponding **activity of catalysts**.
8. **Interaction strength** between the nickel species and the supports: By group: Ni-CZS > Ni/YZ;  $\text{La}_{0.5}\text{Sr}_{1.5}\text{Mn}_{0.7}\text{Ni}_{0.3}\text{O}_4$  >  $\text{Pr}_{0.5}\text{Sr}_{1.5}\text{Mn}_{0.8}\text{Ni}_{0.2}\text{O}_4$ ; HSA GDC+NiO > LSA GDC+NiO. (**Sol-gel & more SSA : positive**)
9. **XRF** analysis showed catalysts' metal contents in mass, the **theoretical** and **experimental** results are generally **similar** in mass nickel.



## V. Conclusion & perspectives

Perspectives – HT approach to optimize Ni-catalyst for dry reforming of methane

Perspectives	Ideas	Goal
Elemental optimization	Co & Fe doping in perovskite	Avoid coke deposit
	Zr & Sm in Cerium oxide	More surface defect & active Ni metal species
Synthesis	Sol-gel with more SSA	Ni stable & active species, with low content & small nanoparticles (6-9 nm) [1]
Characterizations	XRD	Structure change during reduction or reaction
	XPS	Metal valences before vs. after reaction
	TPO	Coke deposit
	SEM/TEM	Coke deposit, particles size, exsolution
	O <sub>2</sub> -TPD	Oxygen mobility



# Thanks for your kind attention

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Thanks to Dr. Anne-Cécile ROGER

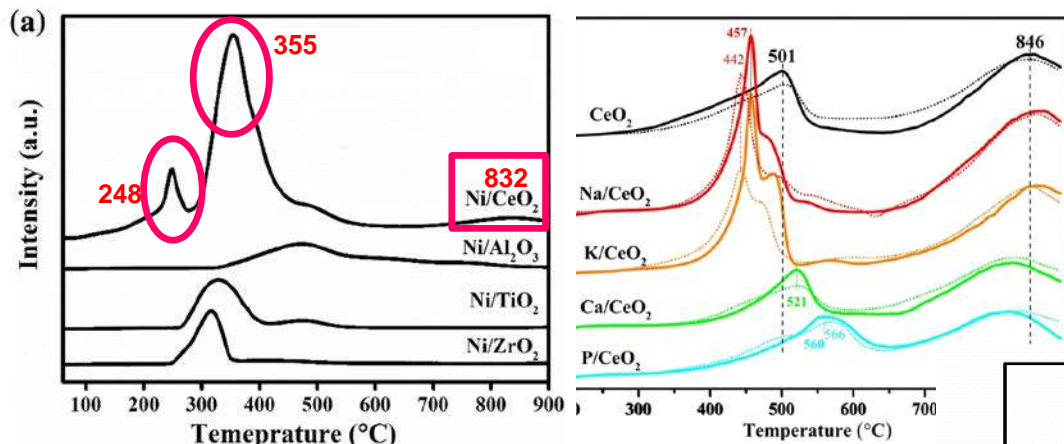
Thanks to Mr. Yilin LUO (Intern)





# IV. Elemental analysis & Reducibility

## 4.2. Nickel based catalysts reducibility – Reaction pretreatment (450 °C & 12 h)

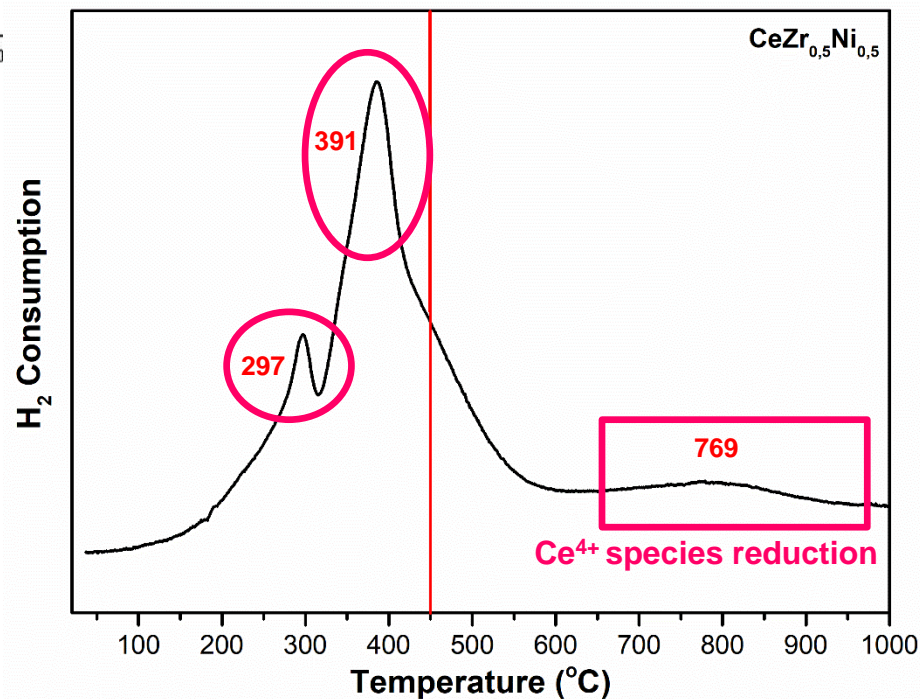


References: CeO<sub>2</sub> & Ni/CeO<sub>2</sub> reduction profile

1. Cerium Zirconium mixed oxide significant **oxygen mobility (Cerium)** and **stability (Zirconium)** which promoted Ni species catalytic activity.
2. **Nickel doping** into Cerium Zirconium mixed oxide presented **stronger interaction** between nickel species and support, **Ni<sup>2+</sup> reduction appeared at higher temperature.**
3. Bulk Ce<sup>4+</sup> & Ce<sup>2+</sup> reduction appeared ~ 500 °C and > 800 °C. **Nickel doping improved Ce<sup>2+</sup> species reduction < 800 °C.**

Catalyst	Total H <sub>2</sub> amount (mmol/g)	H <sub>2</sub> amount (mmol/g) (< 450 °C)	Ratio H <sub>2</sub> /Ni
CeZr <sub>0.5</sub> Ni <sub>0.5</sub>	2.5	1.9	0.4

Ratio H<sub>2</sub>/Ni: Ni & Ce oxide solid solution synergically participate in reduction with stronger interaction



1 – Y. Wei et al., *applied catalysis a: general.*, 2020, 549, 117439.

2 – Ma, Y et al., *Catal Lett* 150, 1418–1426 (2020).

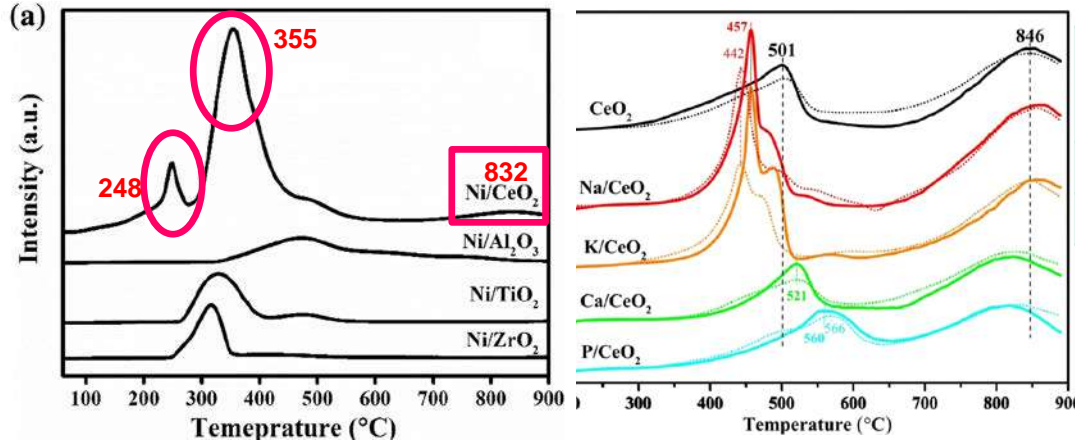
3 – Horlyck, J et al. *Top Catal* 61, 1842–1855 (2018).

4 – O. H. Laguna et al., *catalysis Today*, 172, 2011, 118-123.

5 – He, J., et al., *Environ Sci Pollut Res* 28, 26018–26029 (2021).

# IV. Elemental analysis & Reducibility

## 4.2. Nickel based catalysts reducibility – Reaction pretreatment (450 °C & 12 h)



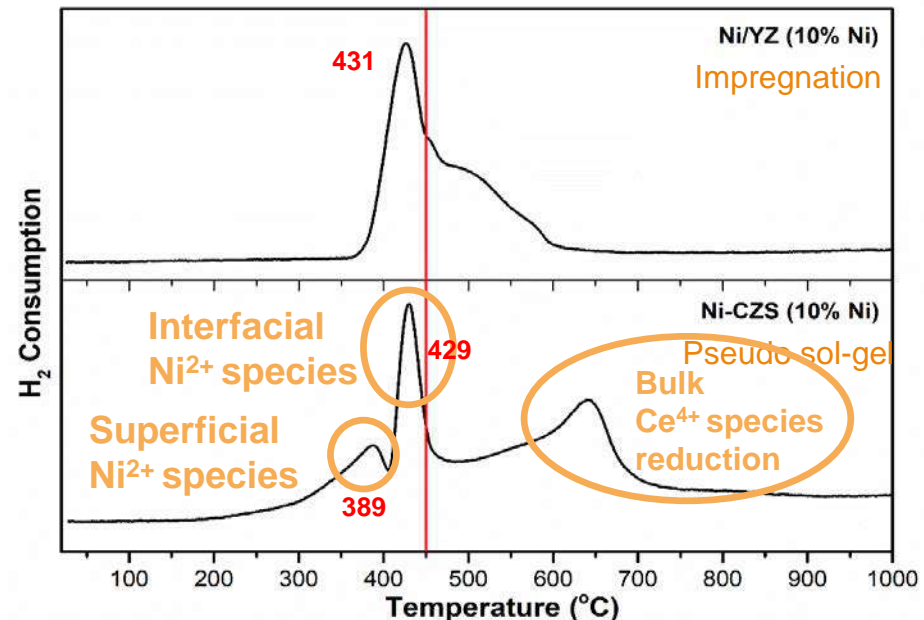
Catalyst	Total H <sub>2</sub> amount (mmol/g)	H <sub>2</sub> amount (mmol/g) (< 450 °C)	Ratio H <sub>2</sub> /Ni
Ni/YZ	1.4	0.76	0.8
Ni-CZS	2.0	0.8	0.1

Less hydrogen consumption per unit of Ni, more hydrogen consumption in total.

Uniformed Ni distribution on Ni-CZS

References: CeO<sub>2</sub> & Ni/CeO<sub>2</sub> reduction profile

1. Impregnation – Ni species on surface: reduction happened in low < 600 °C temperature zone.
2. Pseudo sol-gel – Ni species on surface and in bulk: reduction also appeared at high > 600 °C temperature zone Ce reduction .
3. Bulk Ce<sup>2+</sup> reduction > 800 °C. But **Ni & Sm doping improved Ce species reduction < 800 °C**. Because of surface defect & oxygen vacancies by Sm incorporation.



1 – Y. Wei et al., *applied catalysis a: general* 2020, 549, 117439.

2 – Ma, Y et al., *Catal Lett* 150, 1418–1426 (2020).

3 – Horlyck, J et al. *Top Catal* 61, 1842–1855 (2018).

4 – O. H. Laguna et al., *catalysis Today*, 172, 2011, 118-123.

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# IV. Elemental analysis & Reducibility

## 4.2. Nickel based catalysts reducibility – Reaction pretreatment (450 °C & 12 h)

LSA: 12 m<sup>2</sup>/g. HSA: 23 m<sup>2</sup>/g.

Catalyst	Total H <sub>2</sub> amount (mmol/g)	H <sub>2</sub> amount (mmol/g) (< 450 °C)	Ratio H <sub>2</sub> /Ni
8YSZ_Ni 10%Ni	1.7	1.6	1.0
HSA GDC+NiO 10% Ni	2.1	1.5	0.3
LSA GDC+NiO 10% Ni	1.9	1.4	0.3

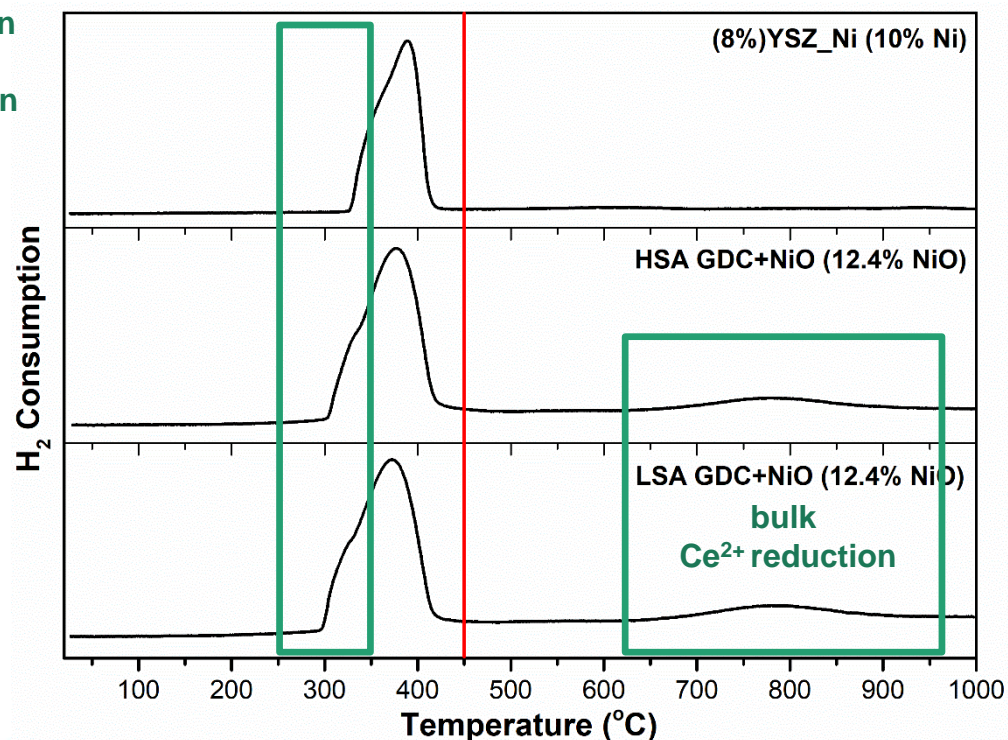
Aggregation of Ni species on 8YSZ\_Ni

Uniforme Ni species distribution on HSA/LSA GDC+NiO

Ratio H<sub>2</sub>/Ni: GDC Support (Ce species) synergically participate in reduction with stronger interaction

Less hydrogen consumption per unit of Ni, more hydrogen consumption in total.

1. HSA/LSA GDC+NiO at lower temperature and higher H<sub>2</sub> consumption: because of **surface defect by Gd doping in Ce oxide**.
2. Reduction at **high temperature** corresponded to **bulk Ce<sup>2+</sup> reduction**.
3. Gadolinium Cerium mixed oxide support by mechanochemical route: **HSA GDC+NiO** (High specific surface area) presented the **slightly better reducibility** than **LSA GDC+NiO** (Low specific surface area).



1 – Y. Wei et al., *applied catalysis a: general.*, 2020, 549, 117439.

2 – Ma, Y et al., *Catal Lett* 150, 1418–1426 (2020).

3 – Horlyck, J et al. *Top Catal* 61, 1842–1855 (2018).

4 – O. H. Laguna et al., *catalysis Today*, 172, 2011, 118-123.





# V. Conclusion & perspectives

## HT approach to optimize Ni-based catalyst for dry reforming of methane

### Conclusion

1. Comparing parallel conversions,  $\text{La}_{0.5}\text{Sr}_{1.5}\text{Mn}_{0.7}\text{Ni}_{0.3}\text{O}_4$  and **Ni-CZS** showed the **best** conversion rates ( $\text{CO}_2$ : ~45%,  $\text{CH}_4$ : ~30% at 700 °C;  $\text{CO}_2$ : ~ 20%,  $\text{CH}_4$ : ~5% at 750 °C);  $\text{Pr}_{0.5}\text{Sr}_{1.5}\text{Mn}_{0.8}\text{Ni}_{0.2}\text{O}_4$ , **HSA GDC+NiO** and  $\text{CeZr}_{0.5}\text{Ni}_{0.5}$  exhibited relatively **moderate** conversion rates ( $\text{CO}_2$ : ~35% ,  $\text{CH}_4$ : ~20% at 700 °C;  $\text{CO}_2$ : ~20% ,  $\text{CH}_4$ : ~5% at 750 °C). Catalytic stability showed **interaction** between **nickel species and support**.
2. Among 4 synthesis methods: **Sol-gel, impregnation, coprecipitation and mechanochemical approach, Sol-gel method** showed **best** results due to **strong interaction** between nickel species and support.
3. **YSZ** presented **chemically stability** as support for Ni species.
4. **Gd & Sm incorporation** into **Ce Zr solid oxide** showed **positive impacts** on the reactivity and reducibility.
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6. **H<sub>2</sub>-TPR** analysis with reductive properties of the catalysts as **evidence** to confirm the conditions of the catalysts reaction **pretreatment (450 °C & 750 °C)** and **catalytic results** and presented also the nickel species **interaction** between **nickel species and support**.
7. **H<sub>2</sub>-TPR** hydrogen consumption, **low H/Ni** showed more **uniformed Ni species distribution**.
8. Interaction strength between the nickel species and the supports: By group: Ni-CZS > Ni/YZ;  $\text{La}_{0.5}\text{Sr}_{1.5}\text{Mn}_{0.7}\text{Ni}_{0.3}\text{O}_4$  >  $\text{Pr}_{0.5}\text{Sr}_{1.5}\text{Mn}_{0.8}\text{Ni}_{0.2}\text{O}_4$ ; HSA GDC+NiO > LSA GDC+NiO.
9. The mass metal contents of the catalysts were obtained by XRF analysis, the theoretical and experimental results are generally similar in mass nickel.

### Perspectives

1. Co and Fe incorporation into Ce solid solution and perovskite Site-B to test to avoid coke deposit from elemental design of catalyst.
2. Characterizations: XRD for crystal structure; XPS for metal valence state; TPO, SEM/TEM for post-catalyst for coke deposit test.